



Revised 2/16/09

## **ENVIRONMENTAL POLICY**

### **STATEMENT OF ENVIRONMENTAL AWARENESS**

Store Kraft Manufacturing is sensitive to the impact our manufacturing operations can have on our natural resources and community. We are not only employees but also citizens who have to live with our Environmental decisions. We are proud of our Environmental efforts to minimize water use, recycle materials and keep air clean.

### **STORE KRAFT MANUFACTURING COMPANY'S NATURAL RESOURCES ENVIRONMENTAL POLICY IS TO:**

- Manage all operations to use technically sound and economically feasible processes to protect natural resources
- Comply with all Environmental laws and regulations while going beyond requirements when possible.
- Maintain an Environmental Manager to foresee environmental activities within the facility
- Know that protection of natural resources is a legitimate cost of doing business
- Train employees to be Environmentally responsible and follow company rules.

### **WHAT STORE KRAFT DOES TO PROTECT OUR ENVIRONMENT:**

- Use of wood finishing products that contain on average more solids than volatile hazardous air pollutants
- Recycle solvents by placing in a solvent still. This greatly reduces the amount of hazardous waste generated at the plant. Store Kraft typically ships only 3 barrels of hazardous waste twice per year.
- We use state of the art woodworking software that reduces waste by optimizing parts cut out of sheets of material.
- We have zero tolerance for asbestos in the construction of new facilities.
- No processed water is used in the manufacturing of our products.
- We use well-generated water to irrigate a large portion of our grass. This water is pumped to keep water out of our Boiler Room while being used in a pond and for irrigation.
- We keep products that contain oils and other contaminants indoors to prevent storm-water from being contaminated
- Water conserving plumbing fixtures are being installed within the facility
- Restroom exhaust fans are being controlled by motion sensors to prevent exhaust of heated air from being wasted

### **WHAT STORE KRAFT DOES TO PROTECT OUR ENVIRONMENT: (continued)**

- Heating and air conditioning systems are computer controlled to use night set-backs and prevent thermostat tampering. This includes our Boiler.

- Make-up air units are computer controlled to bring in only enough outside air as necessary for plant air requirements to reduce the amount of heating
- Many roofs contain foam urethane insulation to eliminate heat loss
- The factory is not air conditioned but does contain low-energy circulation fans
- We have nearly 150 skylights to reduce the amount of electrical lighting needed.
- Store Kraft owns its own industrial park that contains a creek, trees, and farmland. This land is maintained to preserve natural resources.
- Store Kraft ships most products as blanket-wrapped to eliminate wood scrap at job-sites. However, when packaging is required we encourage the end-user to recycle or reuse those products.
- We continuously work to find additional use for our waste wood. Schools and commercial wood waste handlers have expressed interest.
- We use FSC Certified copy paper to help support proper forest management
- We use multiple fans for our duct collection system. This allows us to use only the fans that are required to reduce heat loss from the building.
- We recycle: light bulbs, batteries, computer equipment, solvents, paint waste, steel drums, cardboard, steel, stainless steel, aluminum, and copper. We are in the process of checking the feasibility of recycling additional products.
- We meet all of California's CARB Environmental requirements for composite wood panels

Store Kraft also suggests alternate finish products to our clients that specify non-environmentally friendly products. As a custom manufacturer, we do not and can not have standard finishes. We let clients know when their project is calling for products that are harmful to the environment.

Store Kraft is not content to just maintain our Environmental efforts. We continuously look for ways to improve. We are also becoming more involved with helping our Clients meet their Environmental goals. We are interested in becoming certified to help Clients with their goal of having LEED certified buildings.